

FIG. 1 (PRIOR ART)

FIG. 1A

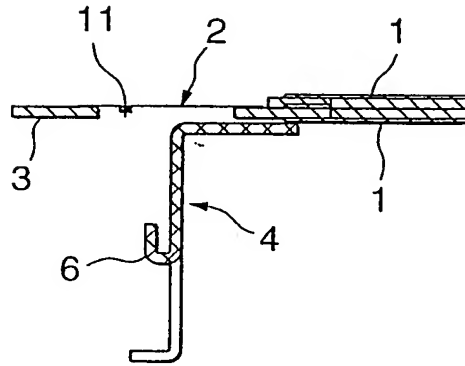


FIG. 1B

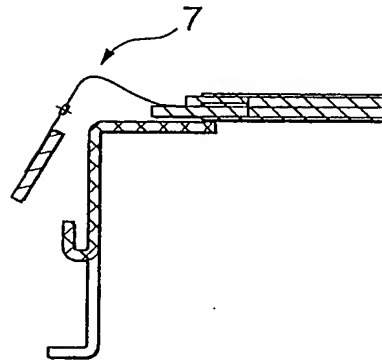


FIG. 1C

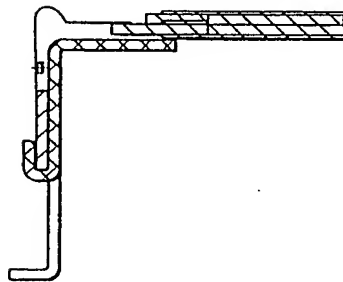


FIG. 2

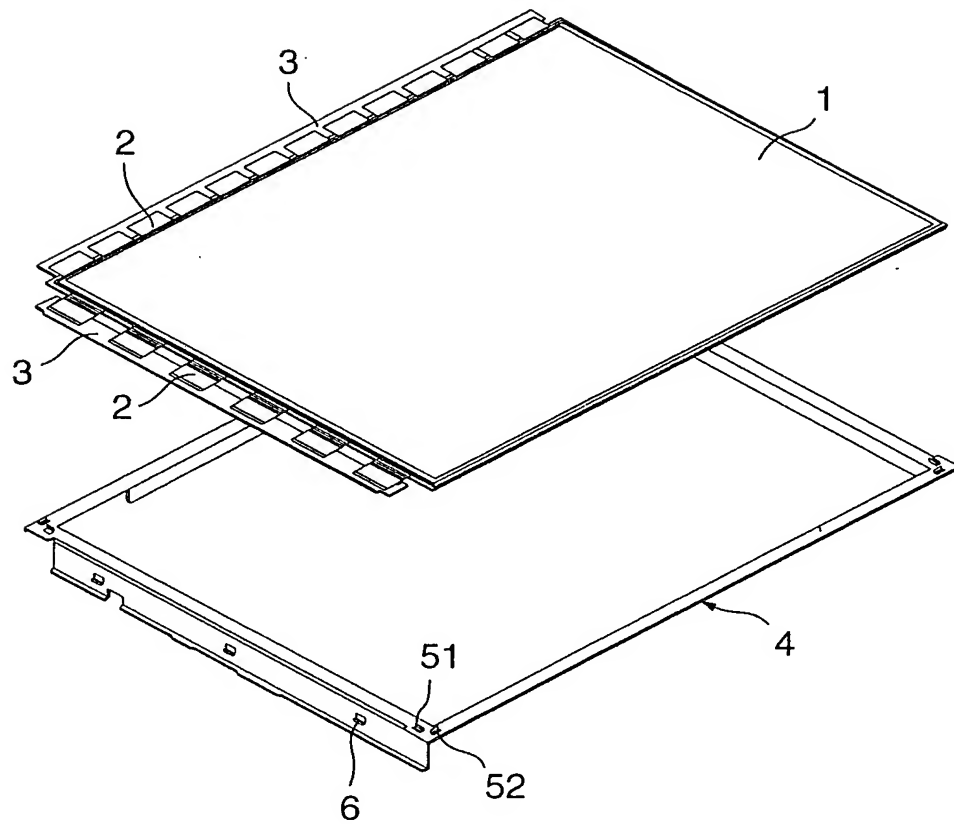


FIG. 3

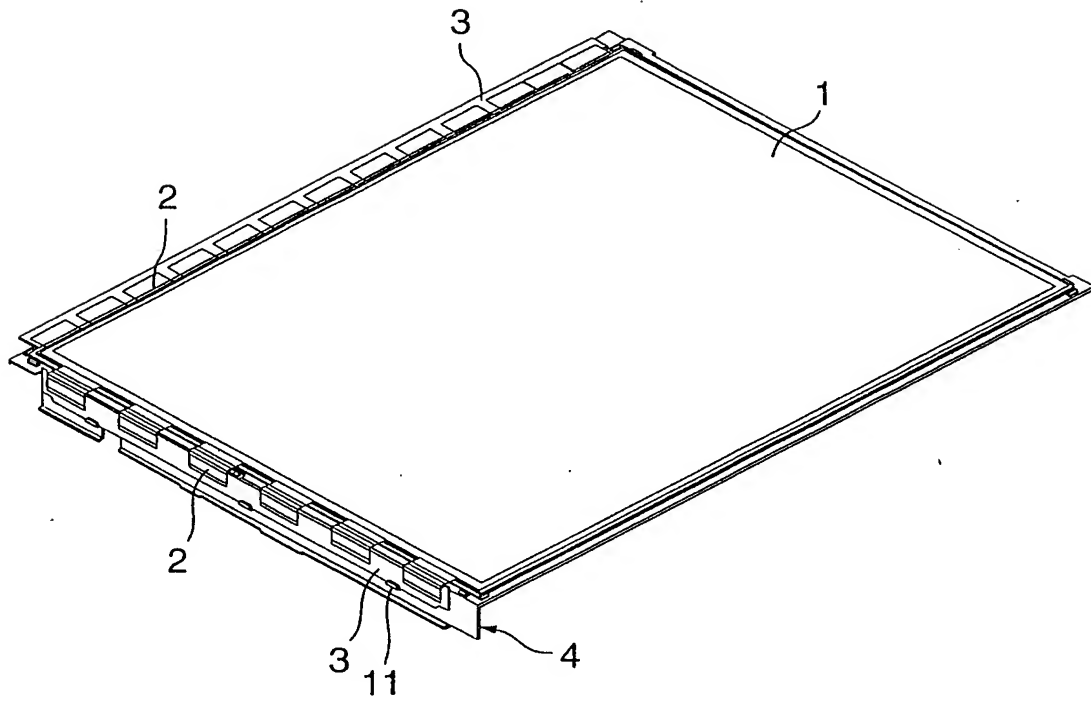


FIG. 4

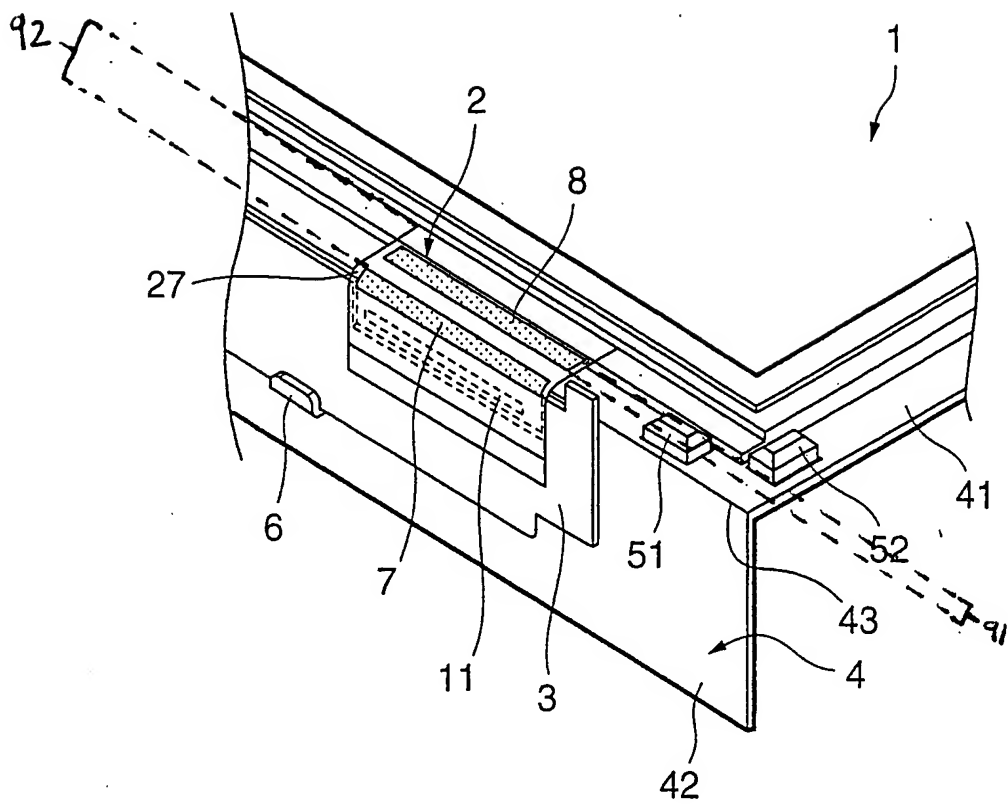


FIG. 5A

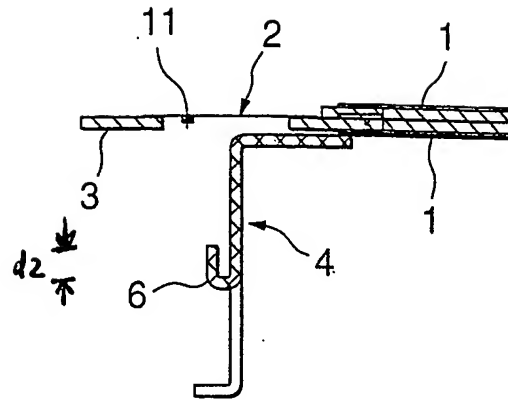


FIG. 5B

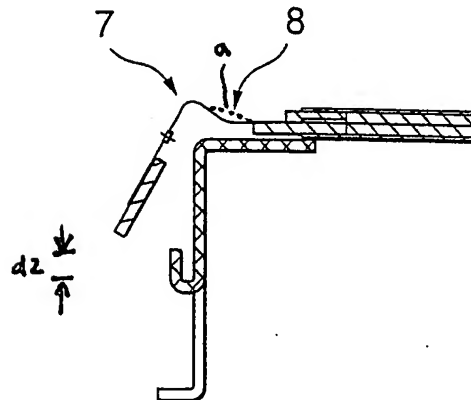


FIG. 5C

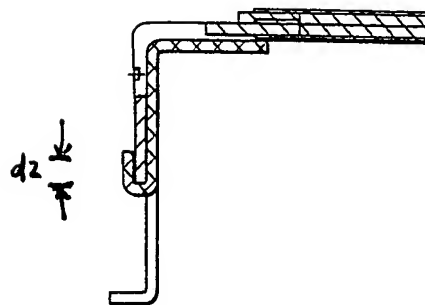


FIG. 6

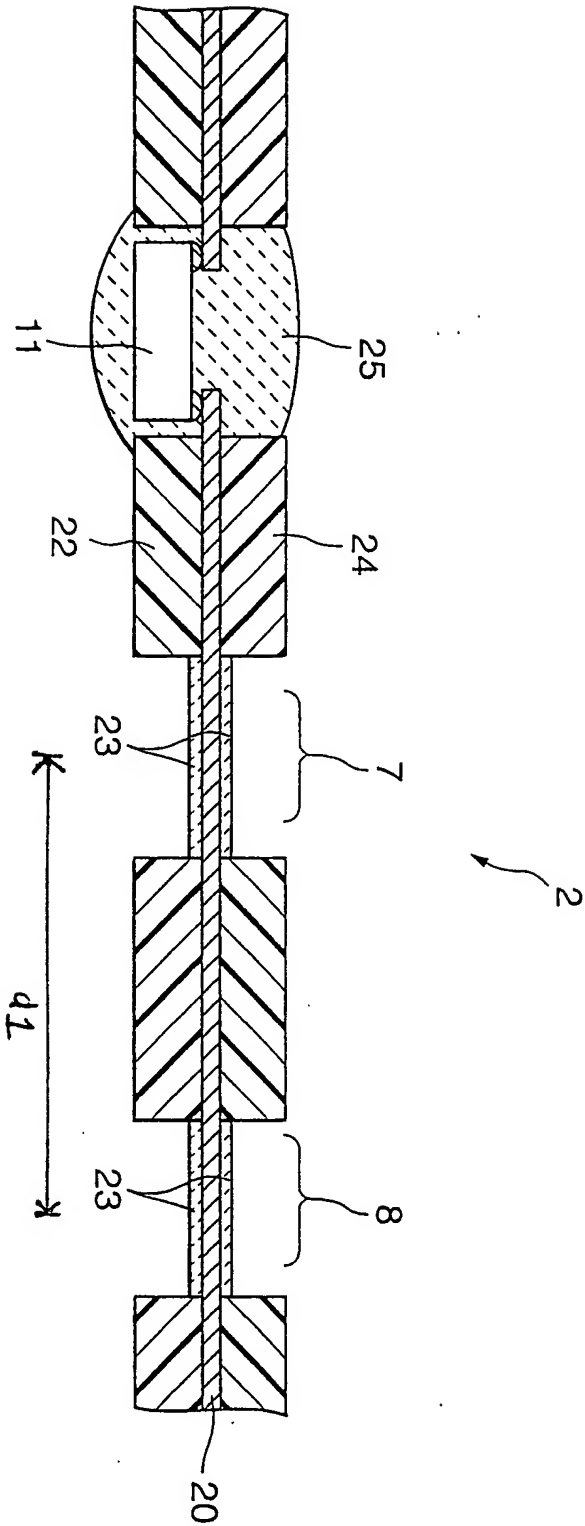


FIG. 7

MANUFACTURING FLOWCHART OF LIQUID CRYSTAL  
DISPLAY DEVICE

CONTACT ONE END OF TCP HAVING TWO SLITS TO  
PERIPHERAL PORTION OF LIQUID CRYSTAL PANEL  
UNDER PRESSURE



MOUNT CONNECTING SUBSTRATE ON THE OTHER  
END OF TCP BY PRESSURE-CONTACT OR SOLDERING



LOOSELY MOUNT LIQUID CRYSTAL PANEL ON UPPER  
SURFACE OF CASING



PULL UP CONNECTING SUBSTRATE BY BENDING TWO SLITS  
OF TCP



ENGAGE CONNECTING SUBSTRATE WITH HOOK PORTIONS  
ON SIDE SURFACE OF CASING BY RETURNING  
ONE OF TWO SLITS TO FLAT STATE

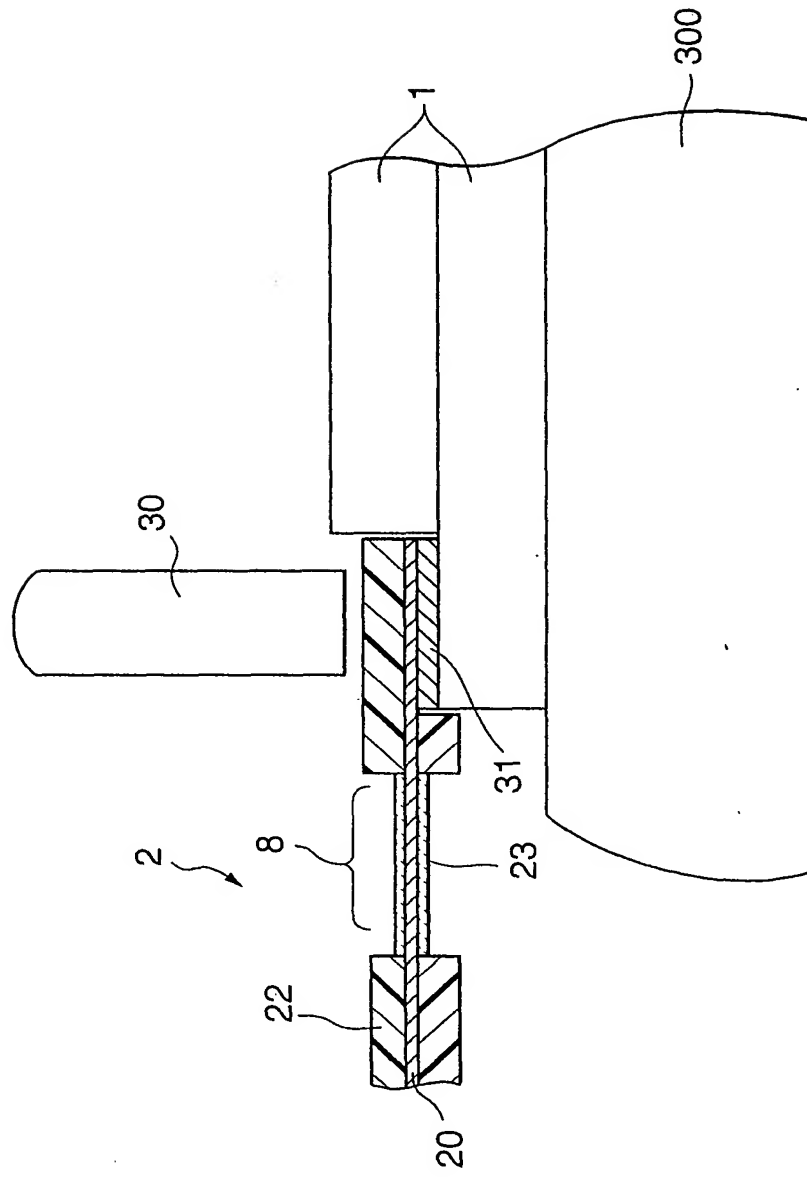
$$\frac{F}{G} \approx 8$$




FIG. 9

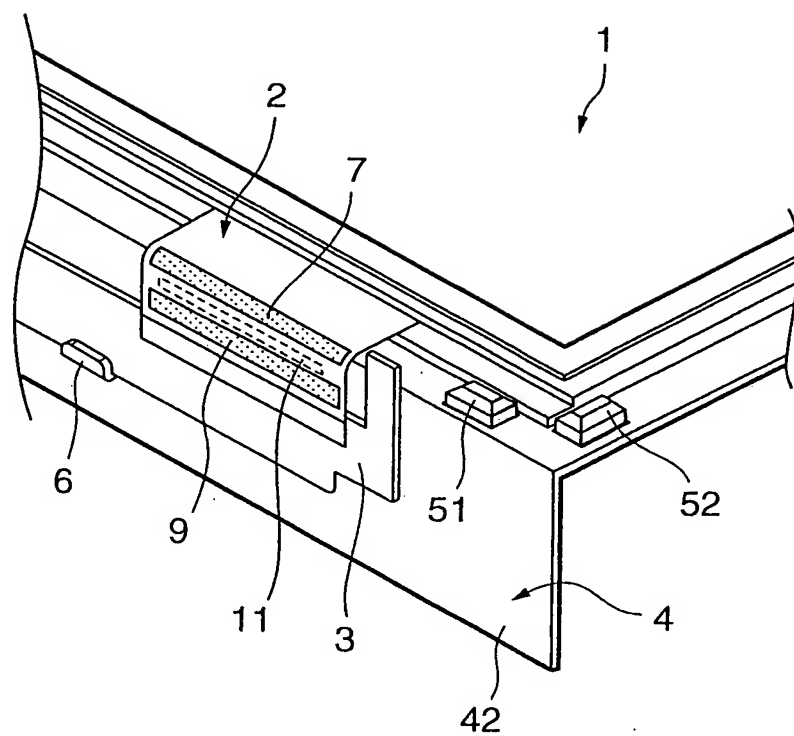


FIG. 10A

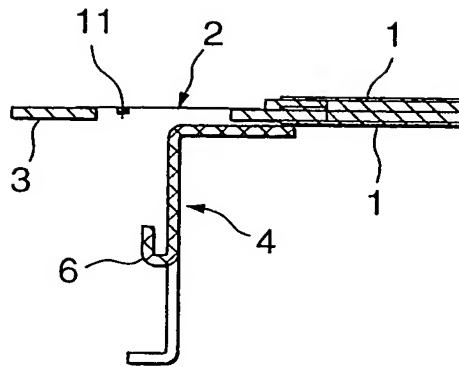


FIG. 10B

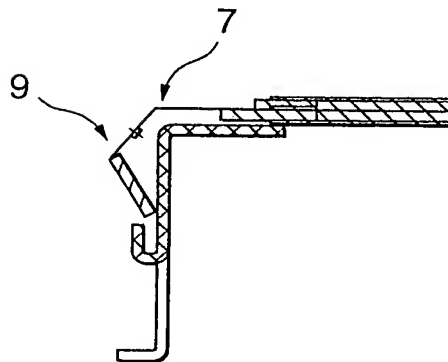


FIG. 10C

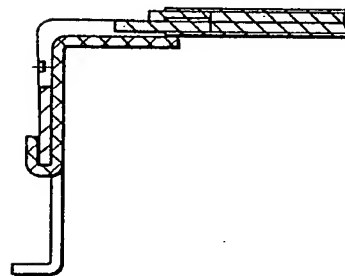


FIG. 11

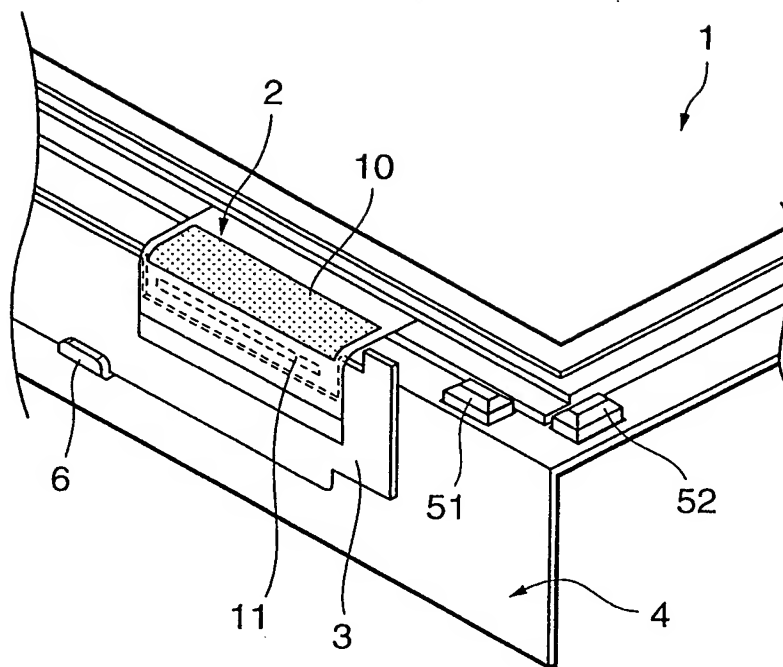


FIG. 12A

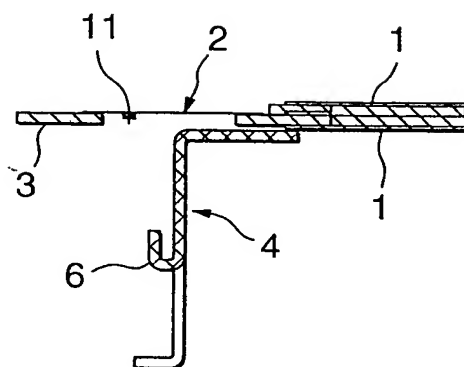


FIG. 12B

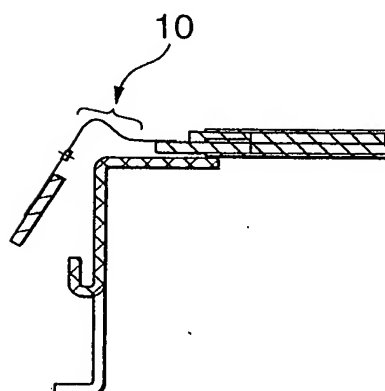


FIG. 12C

